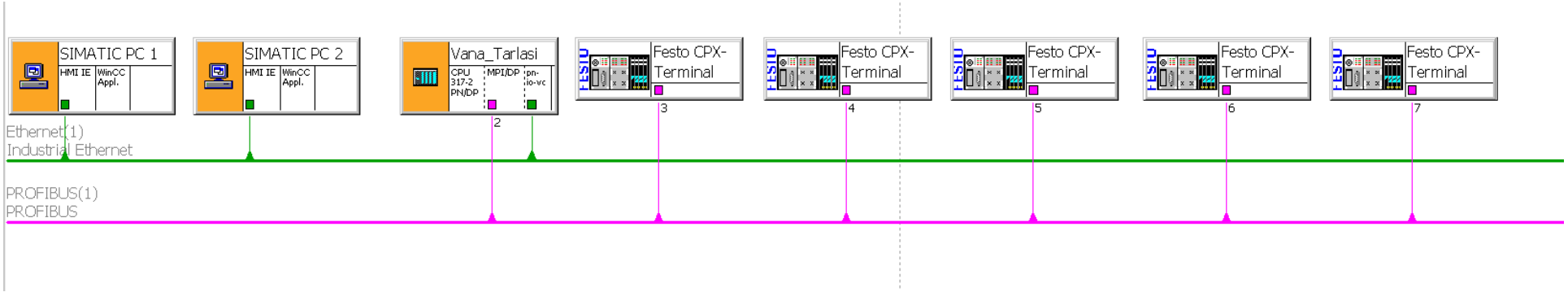
VALVE FIELD ROUTE CONTROL



Automation Software : Siemens Simatic Manager 5.5 Profesional and Wincc 7.3 .

PLC : Siemens S7- CPU317_2PN_DP

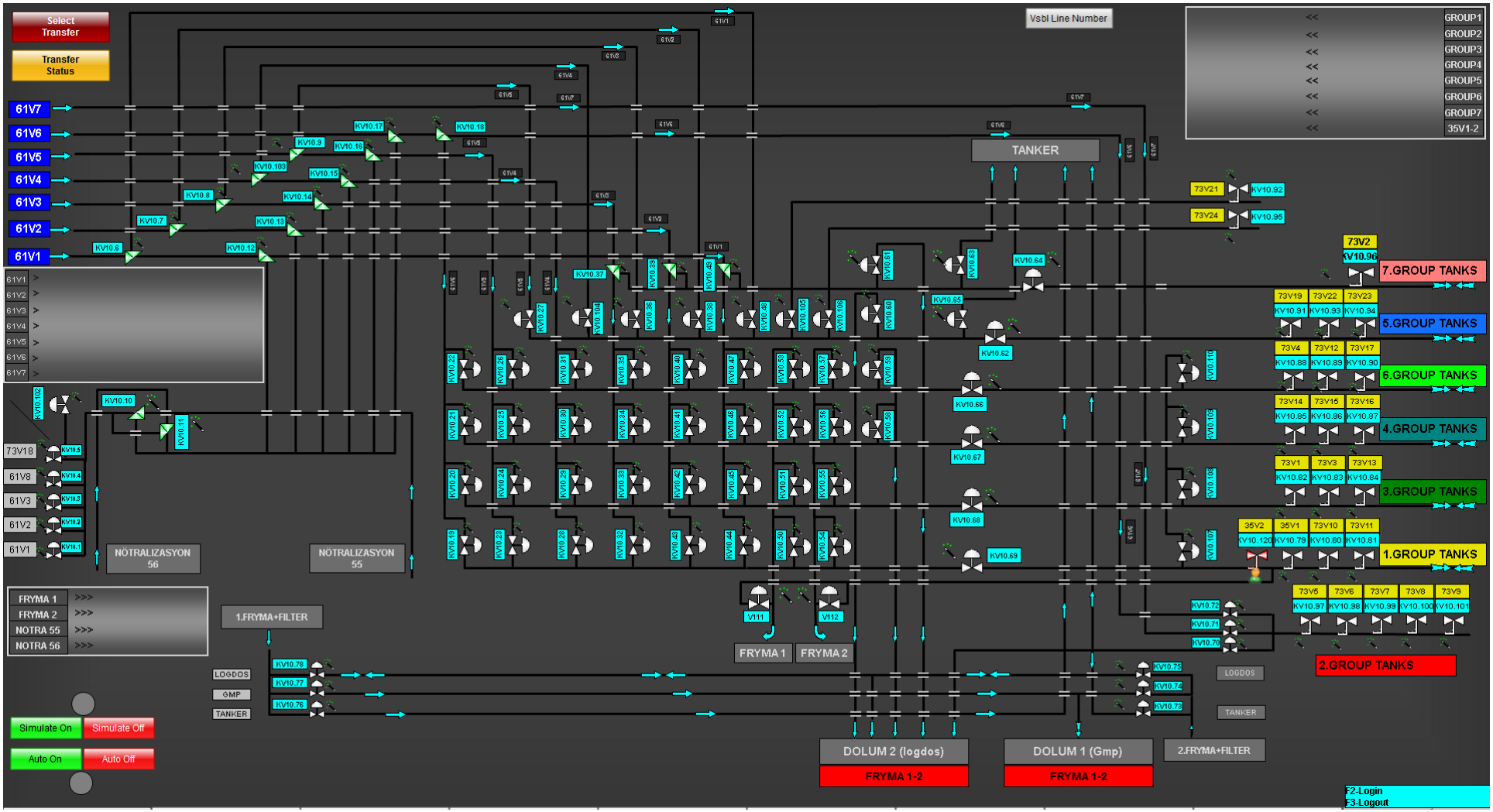
Remote IO: FESTO CPX :5

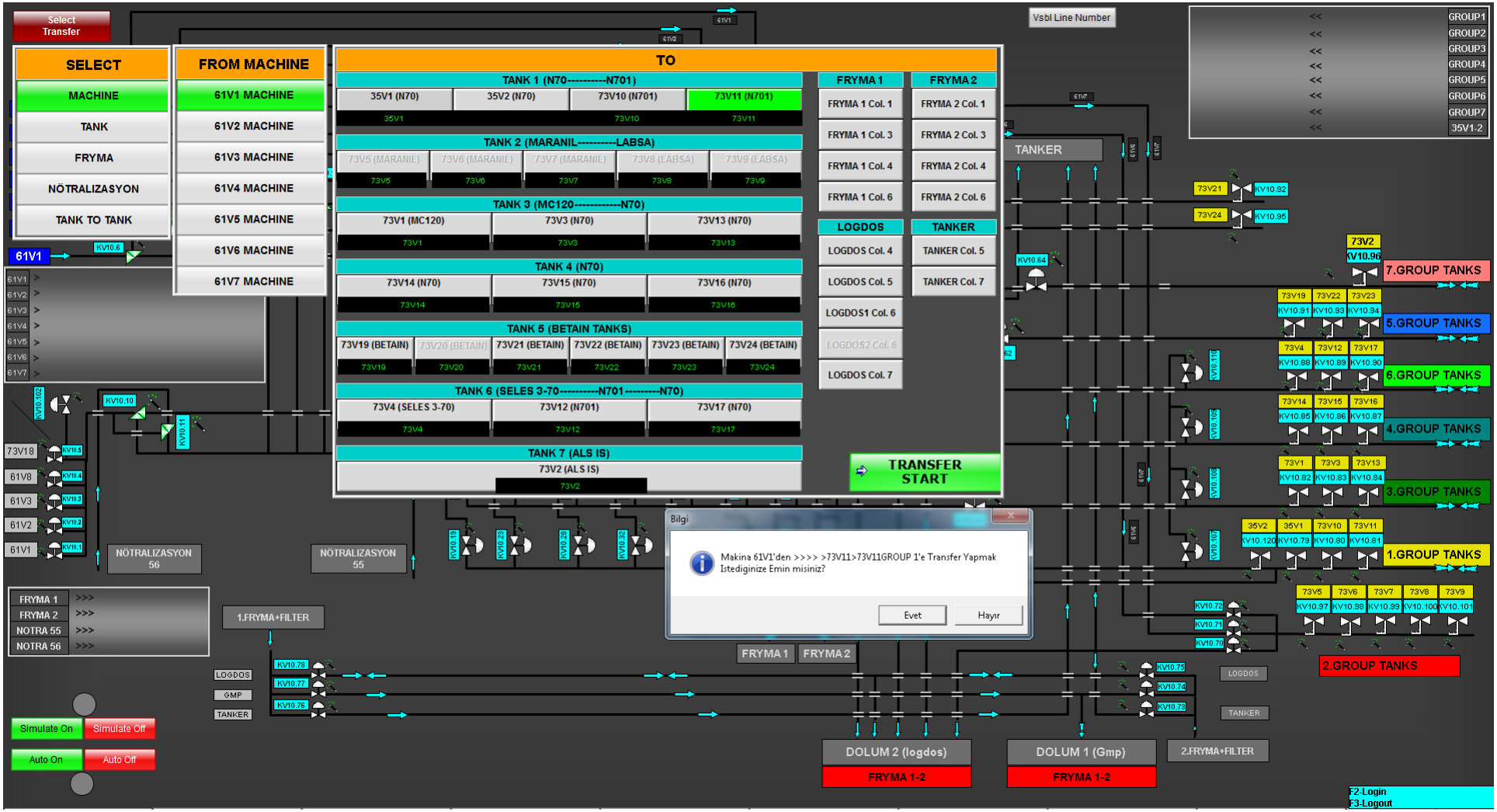
Digital IO : 632

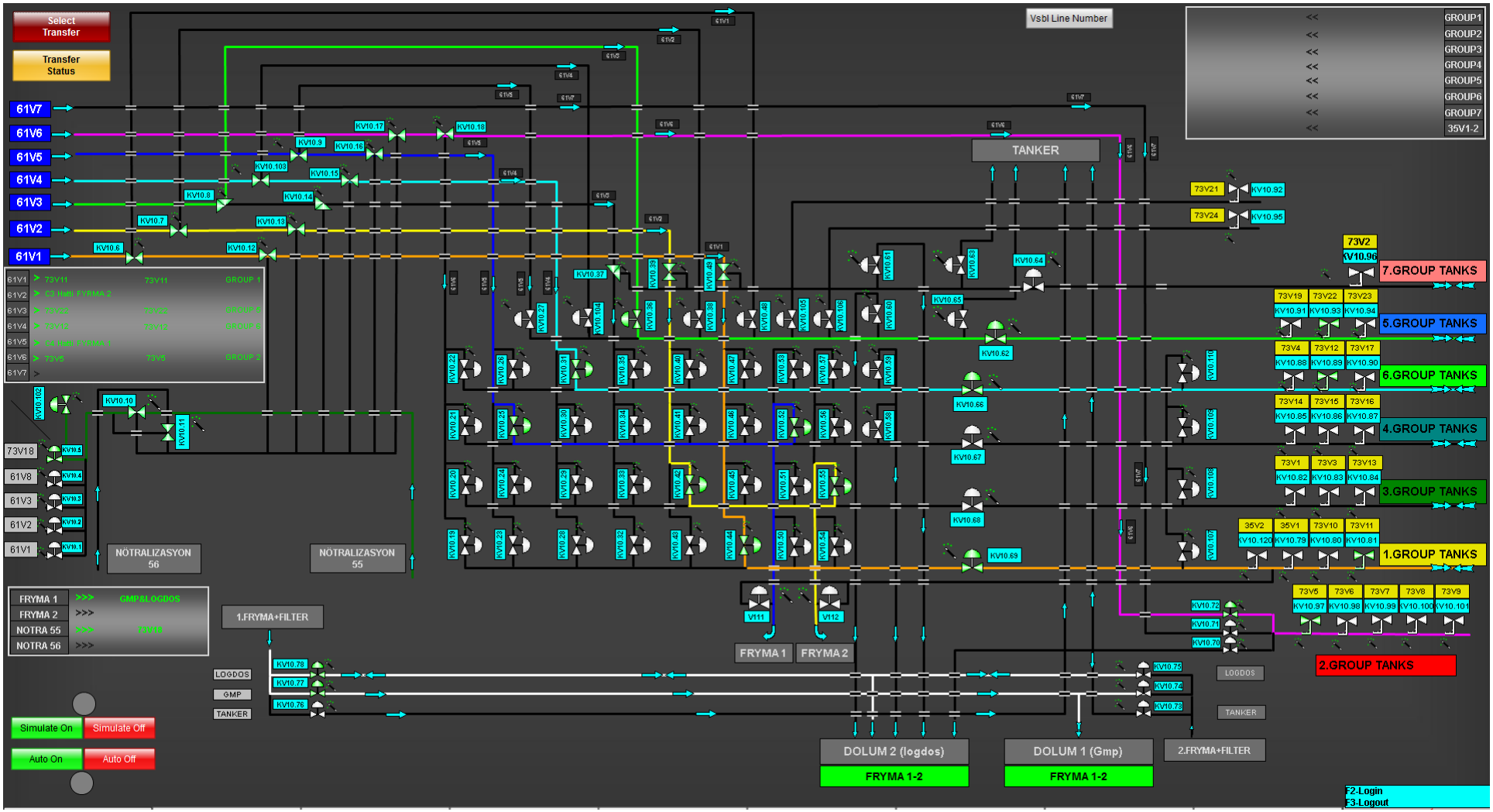
Scada Station : 2 as Single Station

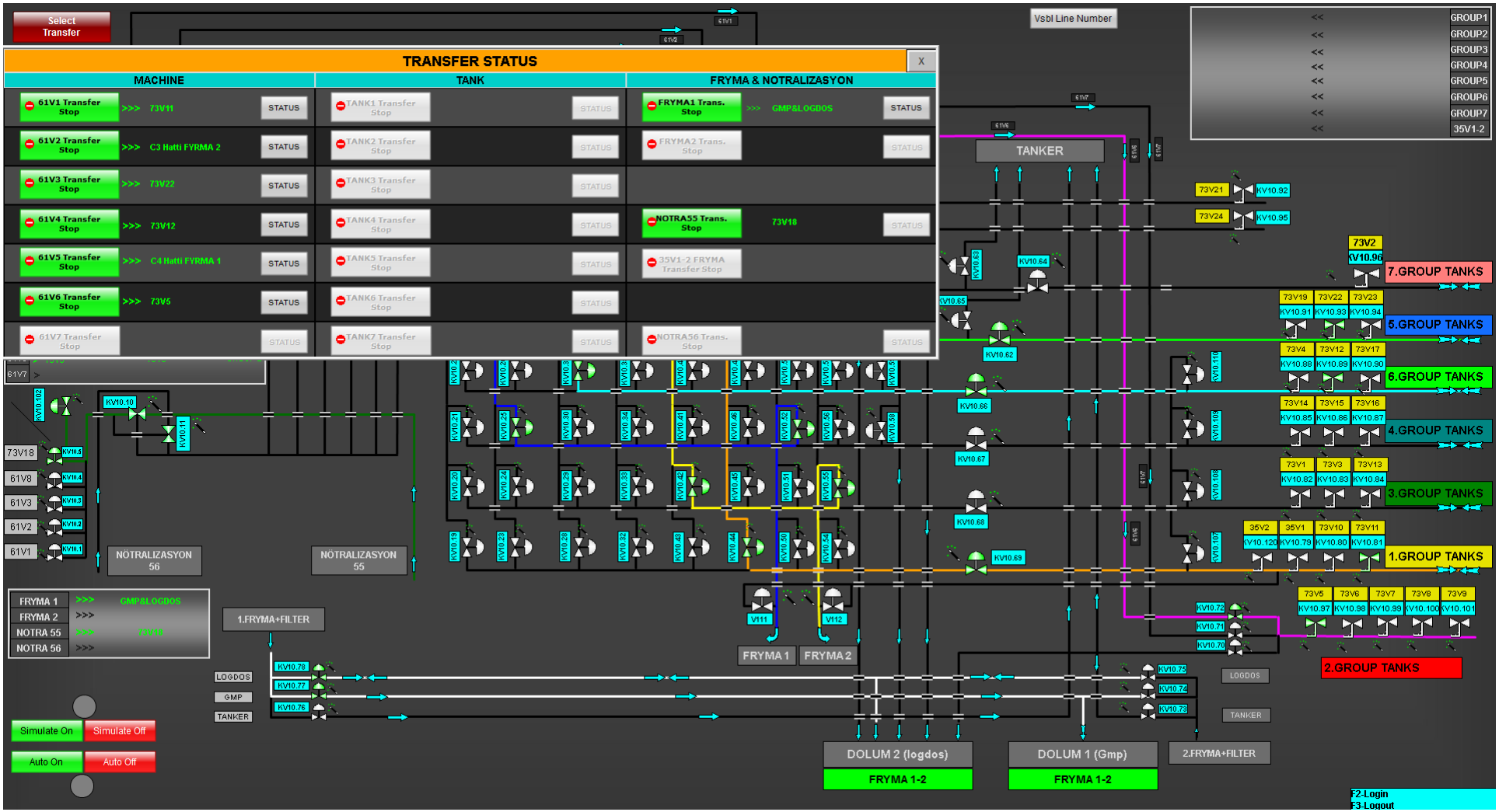
Scada Project Tag Count :5538

VANA TARLASI SAYFASI




Select Transfer
SELECT
MACHINE
TANK
FRYMA
NÖTRALIZASYON
TANK TO TANK
FROM MACHINE
61V1 MACHINE
61V2 MACHINE
61V3 MACHINE
61V4 MACHINE
61V5 MACHINE
61V6 MACHINE
61V7 MACHINE
TO
TANK 1 (N70----------N701)
35V1 (N70)
35V2 (N70)
73V10 (N701)
73V11 (N701)
TANK 2 (MARANIL----------LABSA)
73V5 (MARANIL)
73V6 (MARANIL)
73V7 (MARANIL)
73V8 (LABSA)
73V9 (LABSA)
TANK 3 (MC120----------N70)
73V1 (MC120)
73V3 (N70)
73V13 (N70)
TANK 4 (N70)
73V14 (N70)
73V15 (N70)
73V16 (N70)
TANK 5 (BETAIN TANKS)
73V19 (BETAIN)
73V20 (BETAIN)
73V21 (BETAIN)
73V22 (BETAIN)
73V23 (BETAIN)
73V24 (BETAIN)
TANK 6 (SELES 3-70----------N701---------N70)
73V4 (SELES 3-70)
73V12 (N701)
73V17 (N70)
TANK 7 (ALS IS)
73V2 (ALS IS)
FRYMA 1
FRYMA 1 Col. 1
FRYMA 1 Col. 3
FRYMA 1 Col. 4
FRYMA 1 Col. 6
FRYMA 2
FRYMA 2 Col. 1
FRYMA 2 Col. 3
FRYMA 2 Col. 4
FRYMA 2 Col. 6
LOGDOS
LOGDOS Col. 4
LOGDOS Col. 5
LOGDOS1 Col. 6
LOGDOS2 Col. 6
LOGDOS Col. 7
TANKER
TANKER Col. 5
TANKER Col. 7
TRANSFER START
Vsbl Line Number
GROUP1
GROUP2
GROUP3
GROUP4
GROUP5
GROUP6
GROUP7
35V1-2
TANKER
7.GROUP TANKS
5.GROUP TANKS
6.GROUP TANKS
4.GROUP TANKS
3.GROUP TANKS
1.GROUP TANKS
2.GROUP TANKS
Bilgi
Makina 61V1'den >>>> >73V11>73V11GROUP 1'e Transfer Yapmak Istediginize Emin misiniz?
Evet
Hayır
NÖTRALIZASYON 56
NÖTRALIZASYON 55
1.FRYMA+FILTER
2.FRYMA+FILTER
FRYMA 1 >>>
FRYMA 2 >>>
NOTRA 55 >>>
NOTRA 56 >>>
LOGDOS
GMP
TANKER
Simulate On
Simulate Off
Auto On
Auto Off
DOLUM 2 (logdos)
FRYMA 1-2
DOLUM 1 (Gmp)
FRYMA 1-2
F2-Login
F3-Logout


Select Transfer
Transfer Status
Vsbl Line Number
GROUP1
GROUP2
GROUP3
GROUP4
GROUP5
GROUP6
GROUP7
35V1-2
61V7
61V6
61V5
61V4
61V3
61V2
61V1
TANKER
7.GROUP TANKS
5.GROUP TANKS
6.GROUP TANKS
4.GROUP TANKS
3.GROUP TANKS
1.GROUP TANKS
2.GROUP TANKS
NÖTRALIZASYON 56
NÖTRALIZASYON 55
1.FRYMA+FILTER
2.FRYMA+FILTER
FRYMA 1
FRYMA 2
NOTRA 55
NOTRA 56
GMP&LOGDOS
LOGDOS
GMP
TANKER
DOLUM 2 (logdos)
DOLUM 1 (Gmp)
FRYMA 1-2
Simulate On
Simulate Off
Auto On
Auto Off
F2-Login
F3-Logout


Select Transfer
TRANSFER STATUS
X
MACHINE
TANK
FRYMA & NOTRALIZASYON
61V1 Transfer Stop >>> 73V11 STATUS
61V2 Transfer Stop >>> C3 Hatti FYRMA 2 STATUS
61V3 Transfer Stop >>> 73V22 STATUS
61V4 Transfer Stop >>> 73V12 STATUS
61V5 Transfer Stop >>> C4 Hatti FYRMA 1 STATUS
61V6 Transfer Stop >>> 73V5 STATUS
61V7 Transfer Stop STATUS
TANK1 Transfer Stop STATUS
TANK2 Transfer Stop STATUS
TANK3 Transfer Stop STATUS
TANK4 Transfer Stop STATUS
TANK5 Transfer Stop STATUS
TANK6 Transfer Stop STATUS
TANK7 Transfer Stop STATUS
FRYMA1 Trans. Stop >>> GMP&LOGDOS STATUS
FRYMA2 Trans. Stop STATUS
NOTRA55 Trans. Stop 73V18 STATUS
35V1-2 FRYMA Transfer Stop STATUS
NOTRA56 Trans. Stop STATUS
Vsbl Line Number
GROUP1
GROUP2
GROUP3
GROUP4
GROUP5
GROUP6
GROUP7
35V1-2
TANKER
7.GROUP TANKS
5.GROUP TANKS
6.GROUP TANKS
4.GROUP TANKS
3.GROUP TANKS
1.GROUP TANKS
2.GROUP TANKS
NÖTRALIZASYON 56
NÖTRALIZASYON 55
1.FRYMA+FILTER
2.FRYMA+FILTER
FRYMA 1
FRYMA 2
NOTRA 55
NOTRA 56
GMP&LOGDOS
73V18
LOGDOS
GMP
TANKER
Simulate On
Simulate Off
Auto On
Auto Off
DOLUM 2 (logdos)
FRYMA 1-2
DOLUM 1 (Gmp)
FRYMA 1-2
F2-Login
F3-Logout